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**Kim et al.**

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(54) **SUBSTRATE FOR IN-CELL TYPE TOUCH SENSOR LIQUID CRYSTAL DISPLAY DEVICE AND METHOD OF FABRICATING THE SAME**

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**G06F 3/044** (2006.01)  
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(58) **Field of Classification Search**

CPC ..... **G06F 3/0412**; **G06F 3/044**; **G06F 3/047**; **G06F 2203/04103**; **G02F 1/13338**  
See application file for complete search history.

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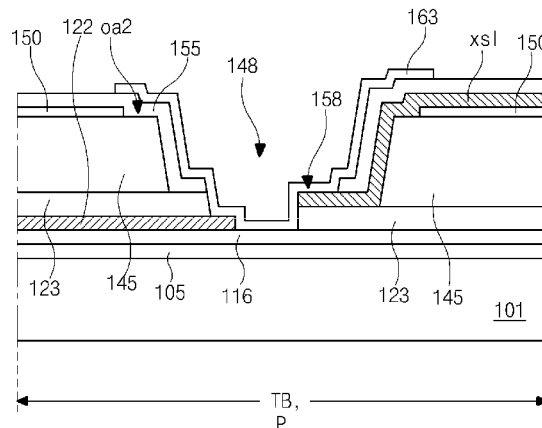
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(57) **ABSTRACT**

An array substrate for an in-cell type touch sensor liquid crystal display device includes: a substrate; a gate line and a data line on the substrate; a thin film transistor connected to the gate line and the data line; a first passivation layer on the thin film transistor; a common electrode on the first passivation layer; an etching preventing pattern covering the drain contact hole; an x sensing line and a y sensing line on the common electrode; a second passivation layer on the x sensing line and the y sensing line; and a pixel electrode on the second passivation layer.

**9 Claims, 19 Drawing Sheets**



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**G06F 3/047** (2006.01)

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*FIG. 1*  
*Related Art*

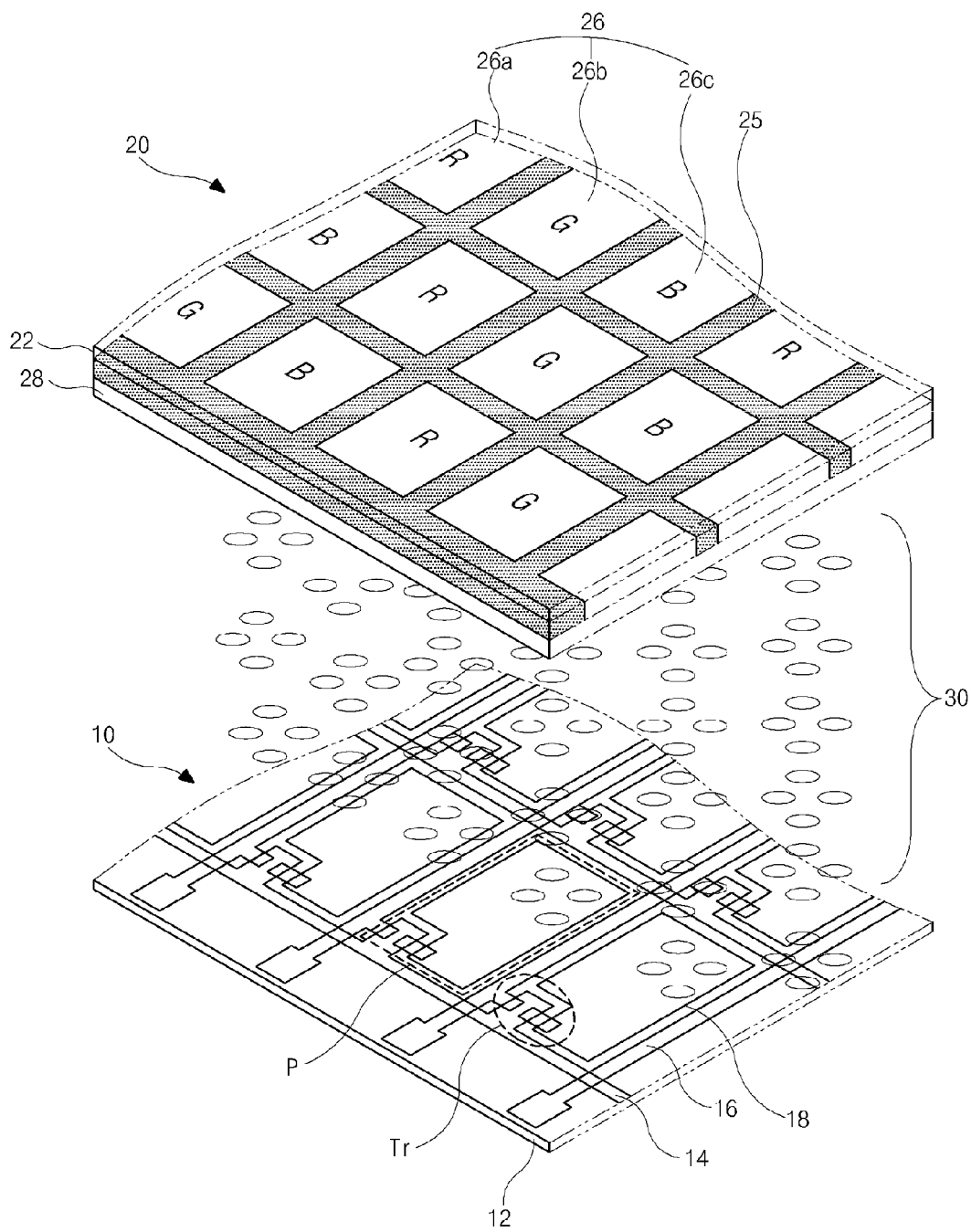


FIG. 2

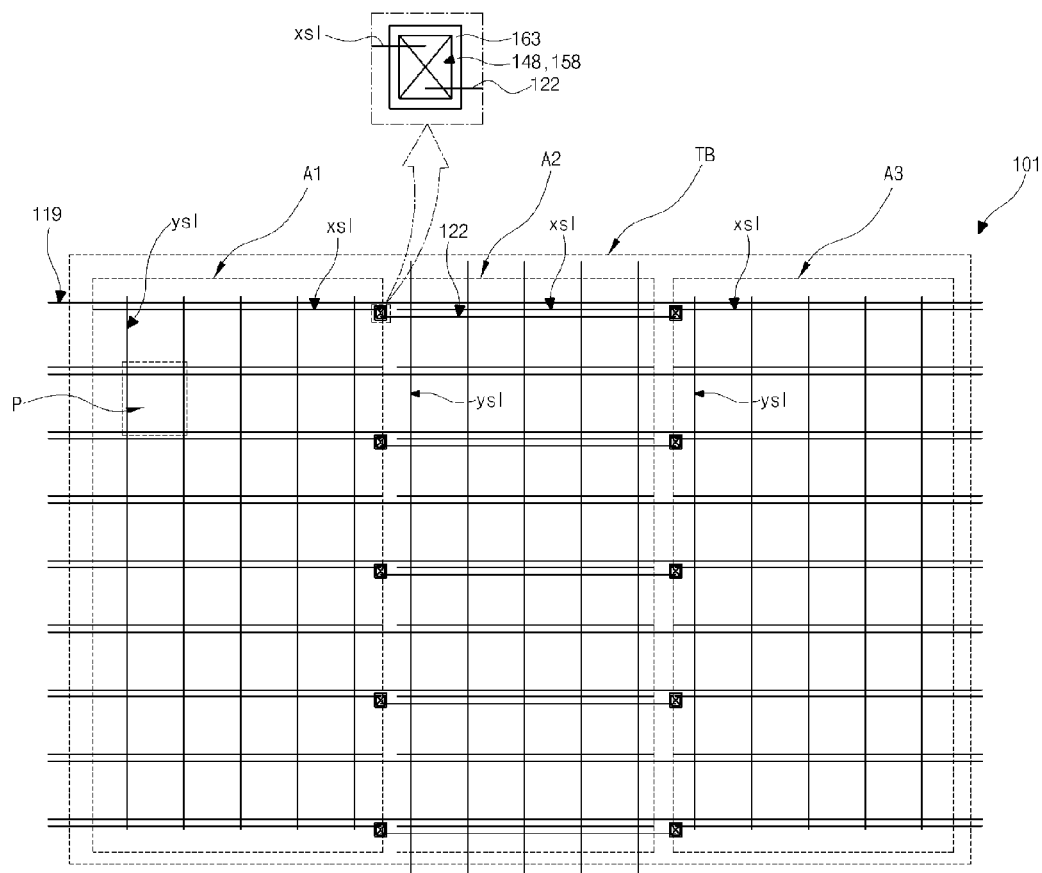


FIG. 3

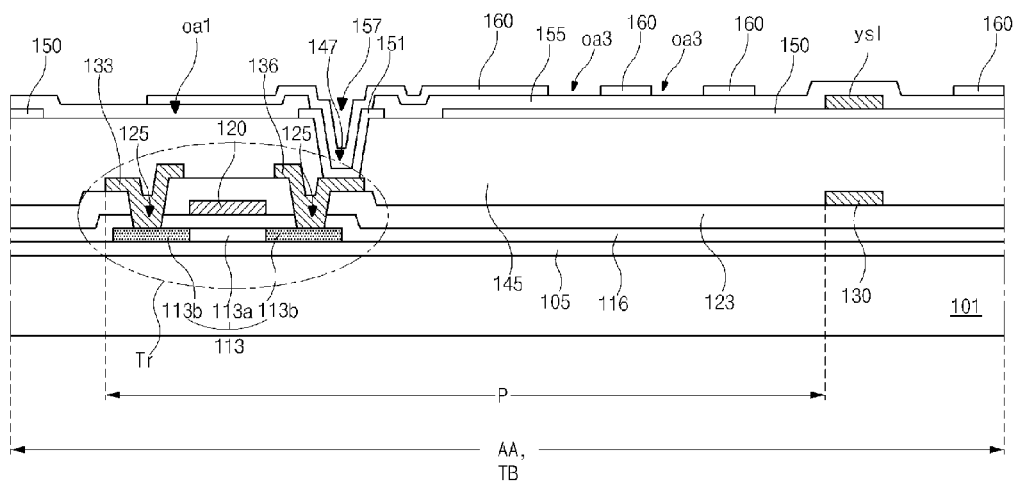


FIG. 4

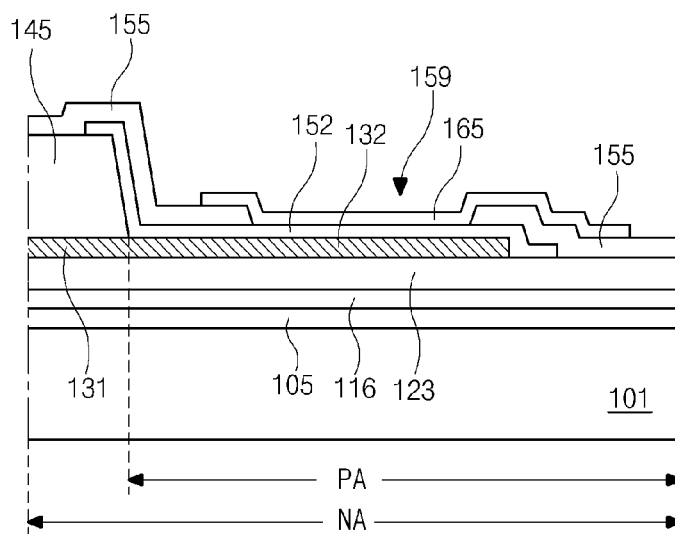


FIG. 5

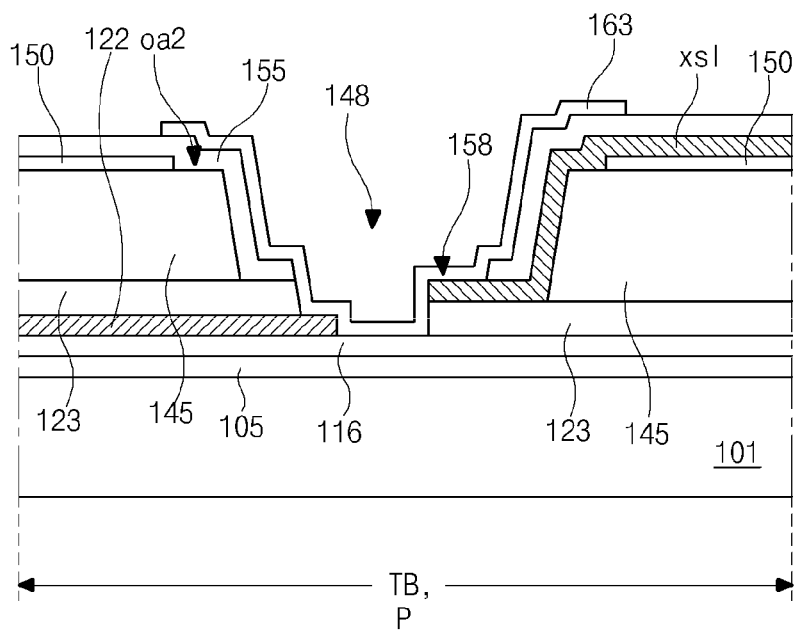


FIG. 6A

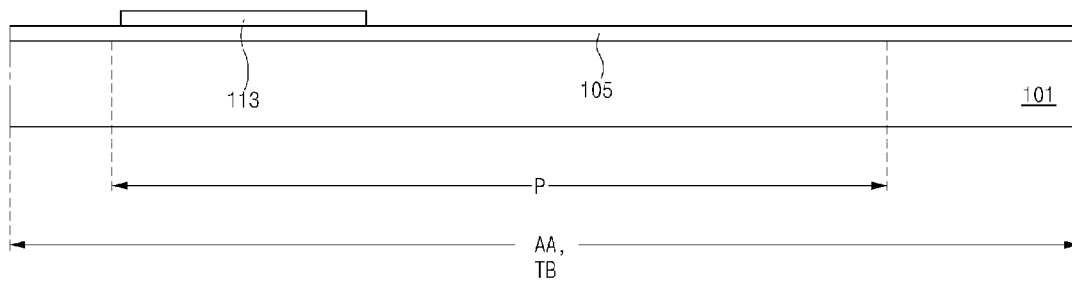


FIG. 6B

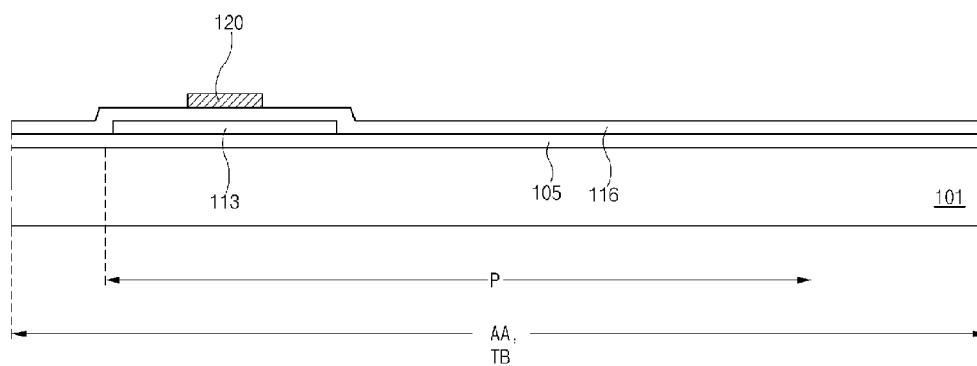
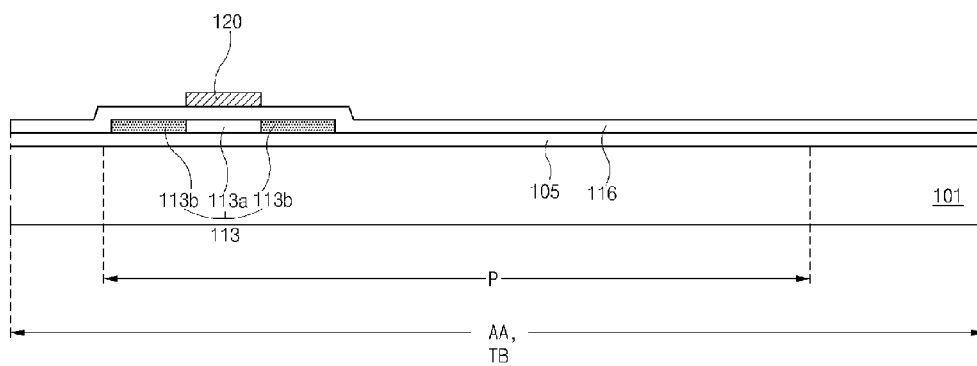


FIG. 6C



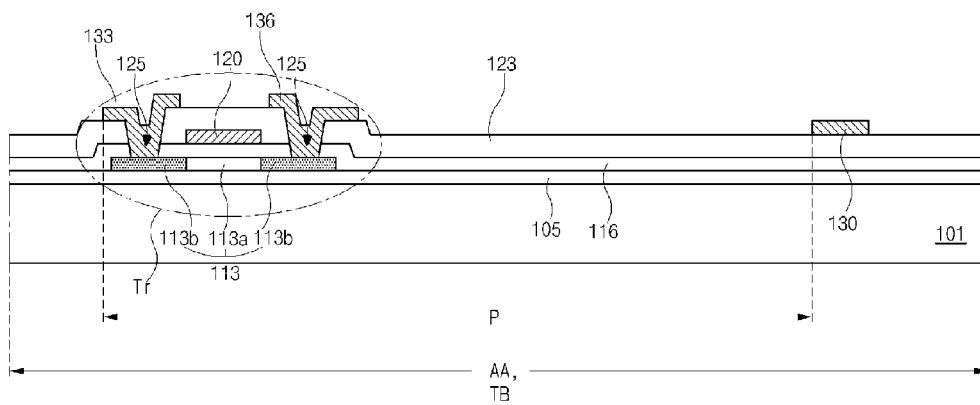




FIG. 6F

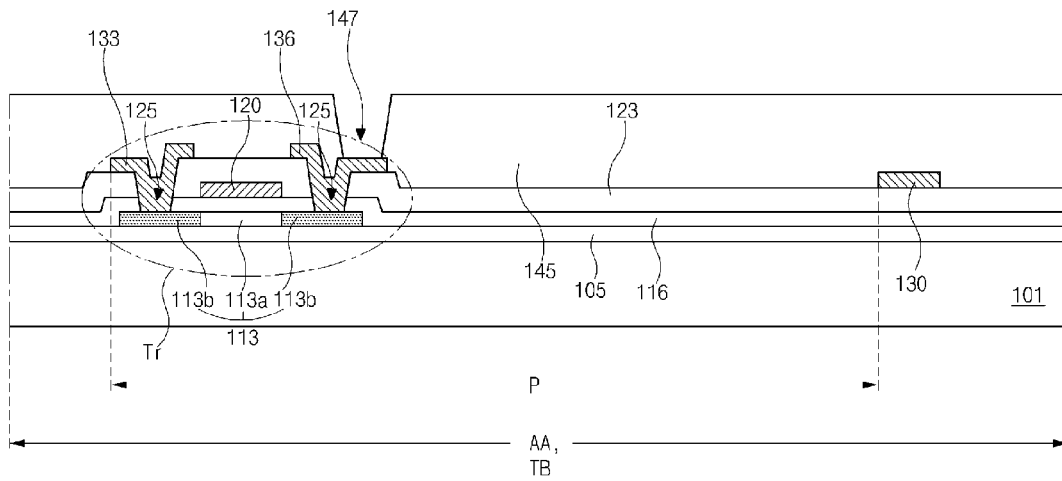
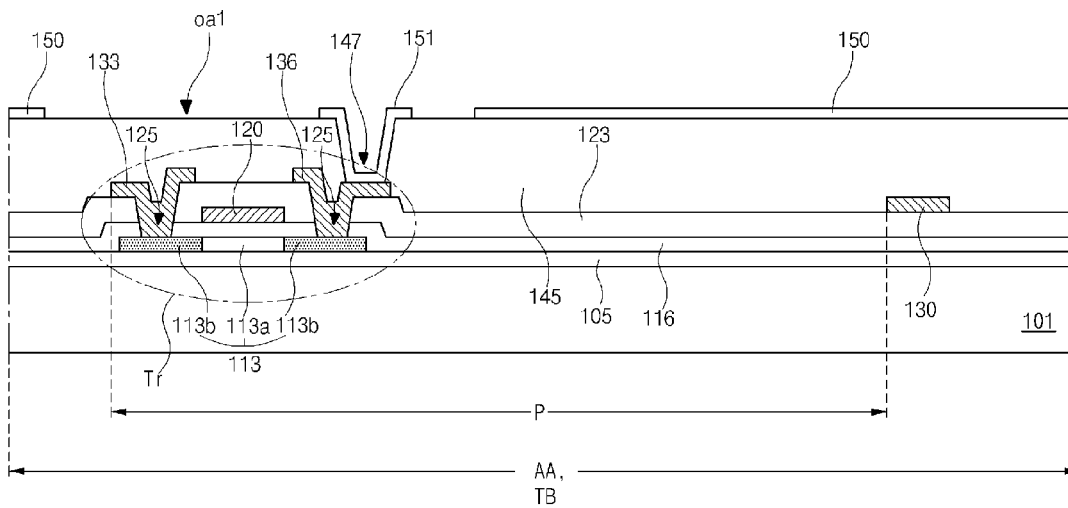
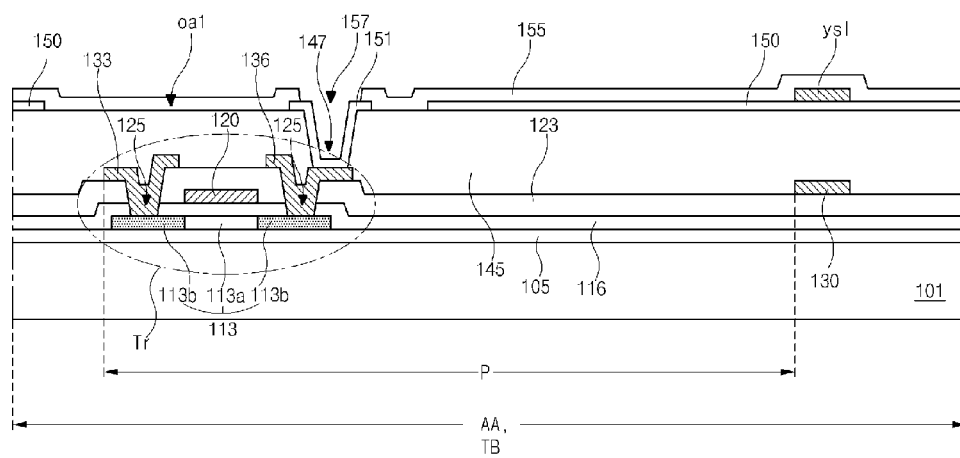


FIG. 6G





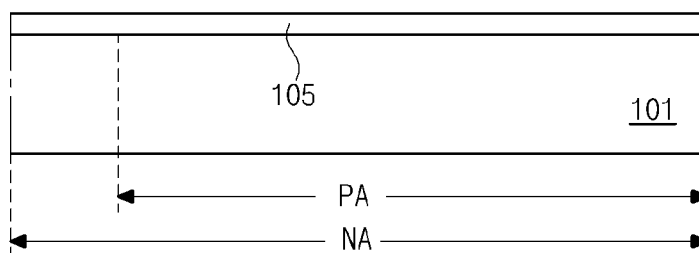


FIG. 7B

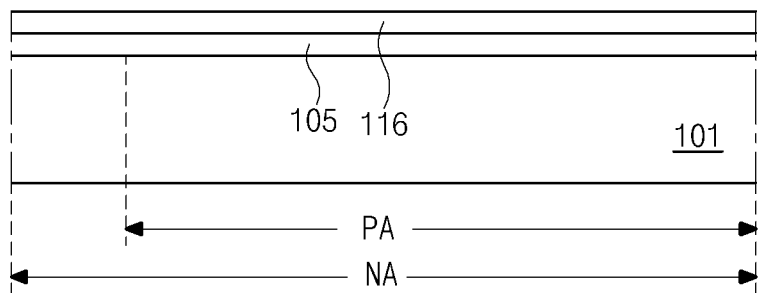
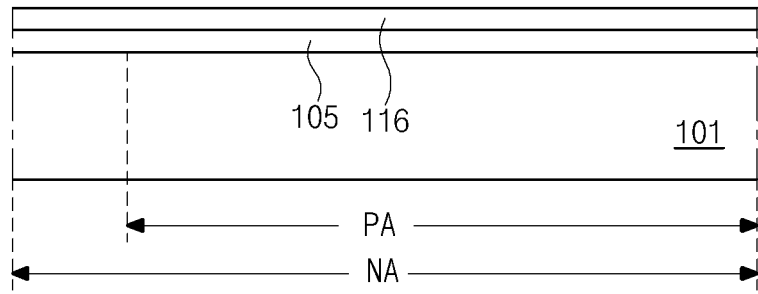
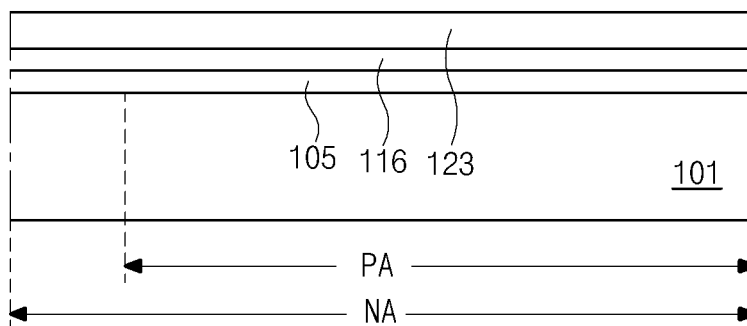


FIG. 7C



*FIG. 7D*



*FIG. 7E*

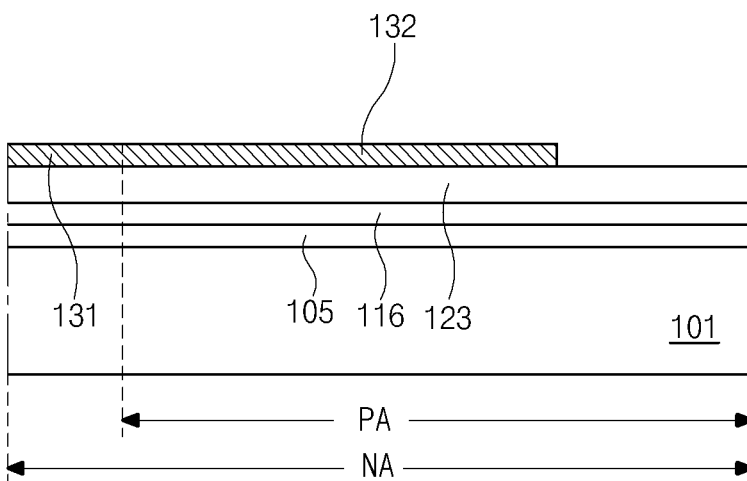


FIG. 7F

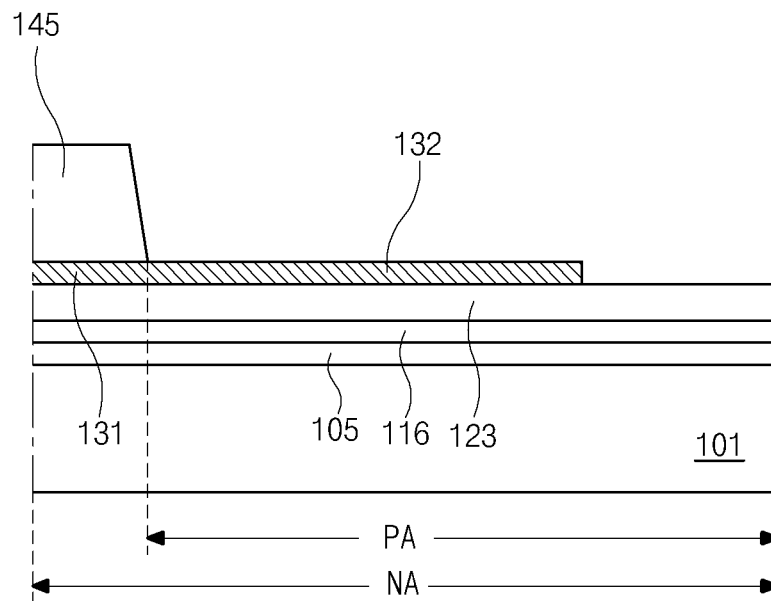


FIG. 7G

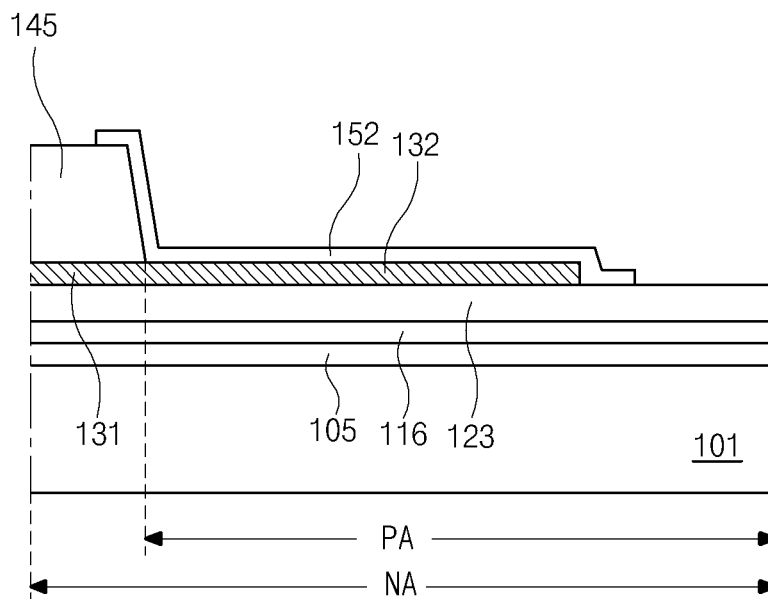


FIG. 7H

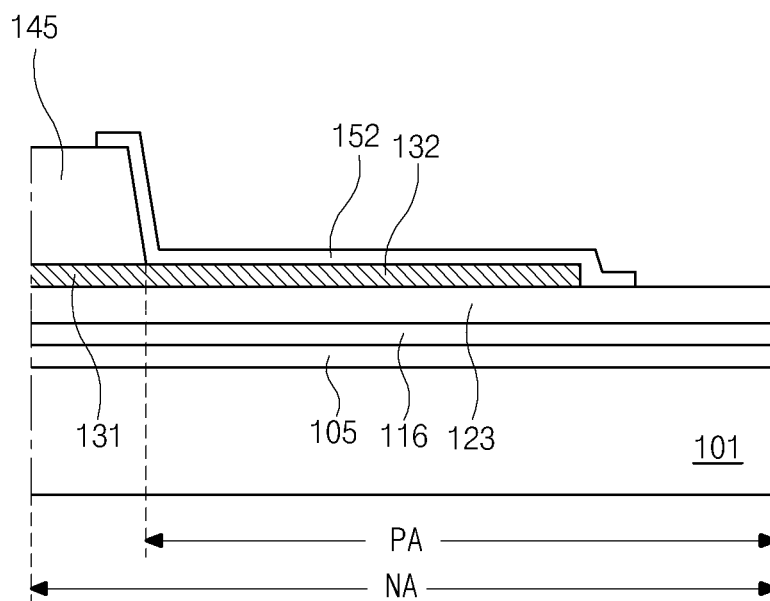


FIG. 7I

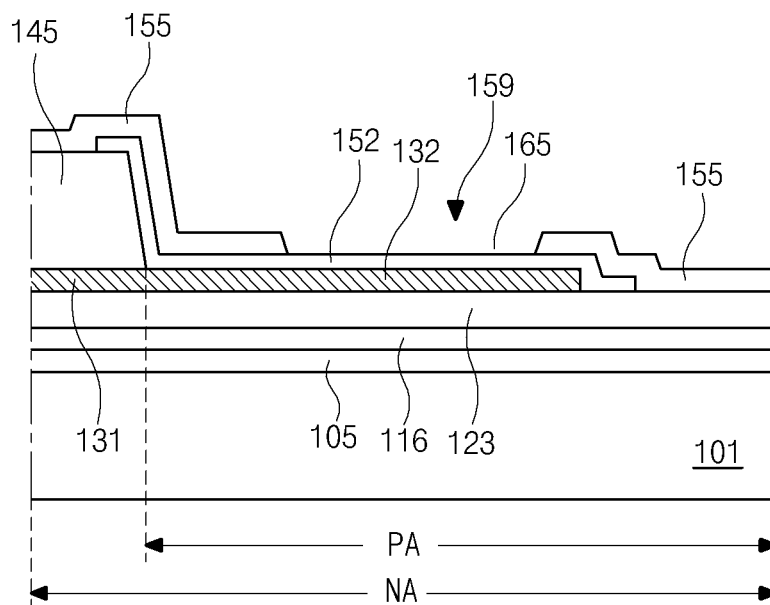


FIG. 7J

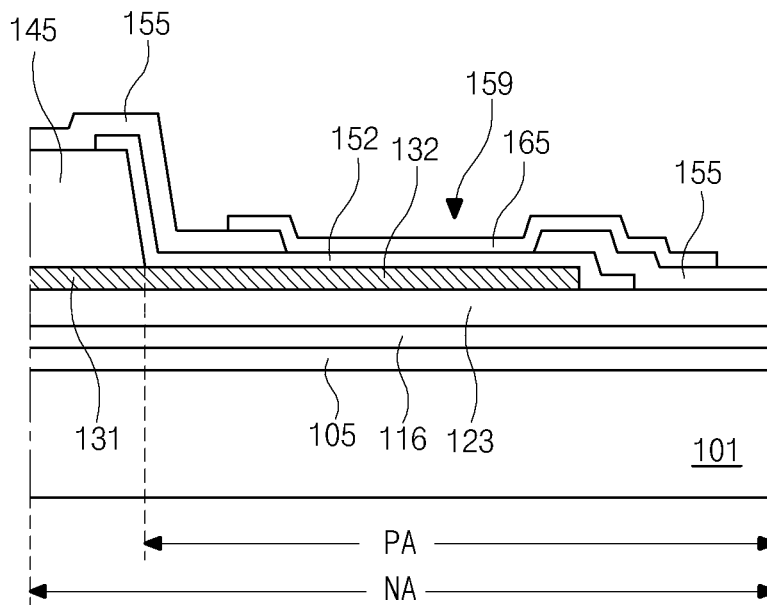
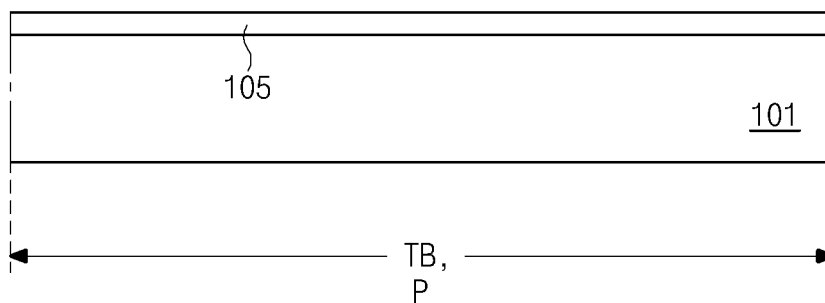
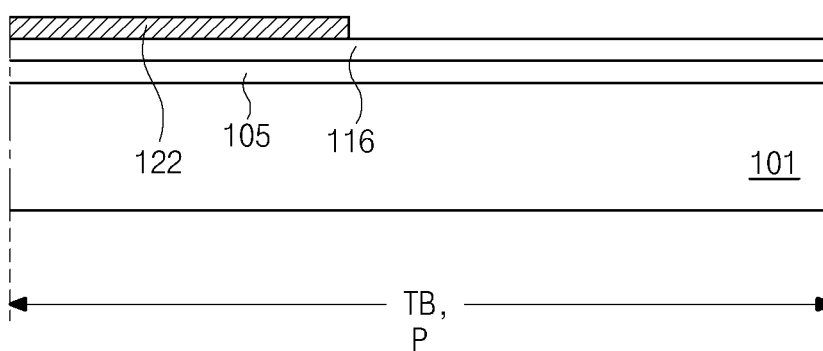


FIG. 8A

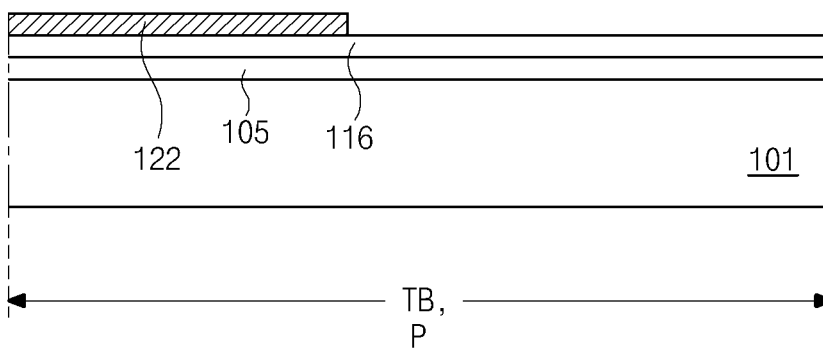




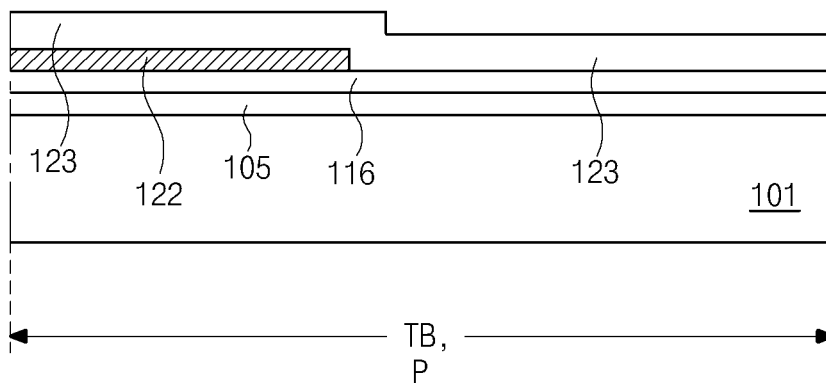
*FIG. 8B*



*FIG. 8C*



*FIG. 8D*



*FIG. 8E*

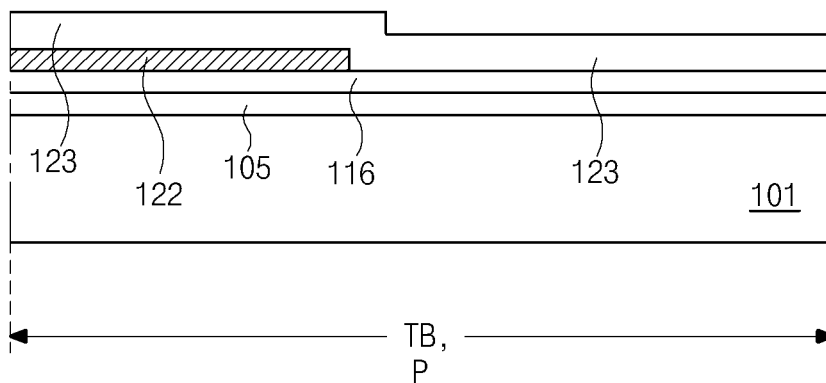


FIG. 8F

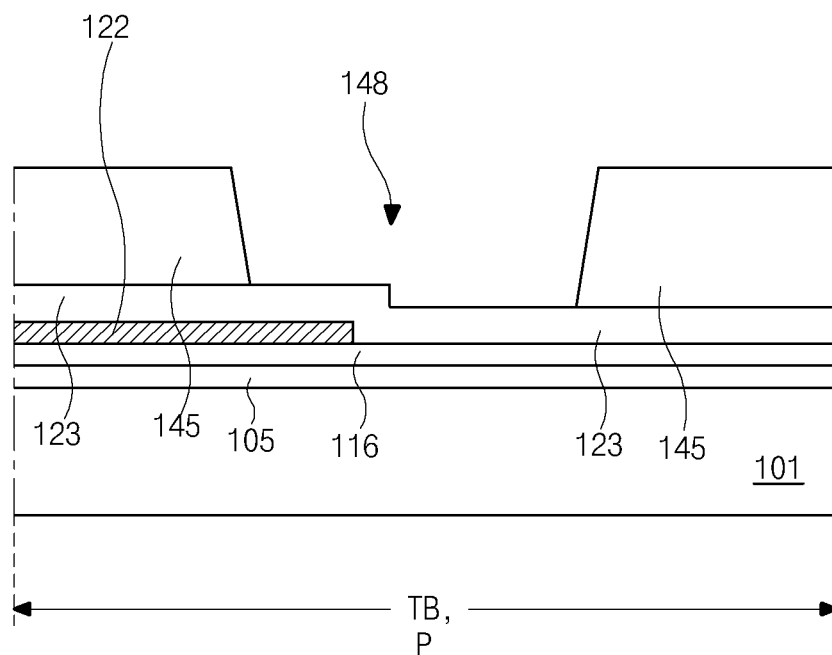


FIG. 8G

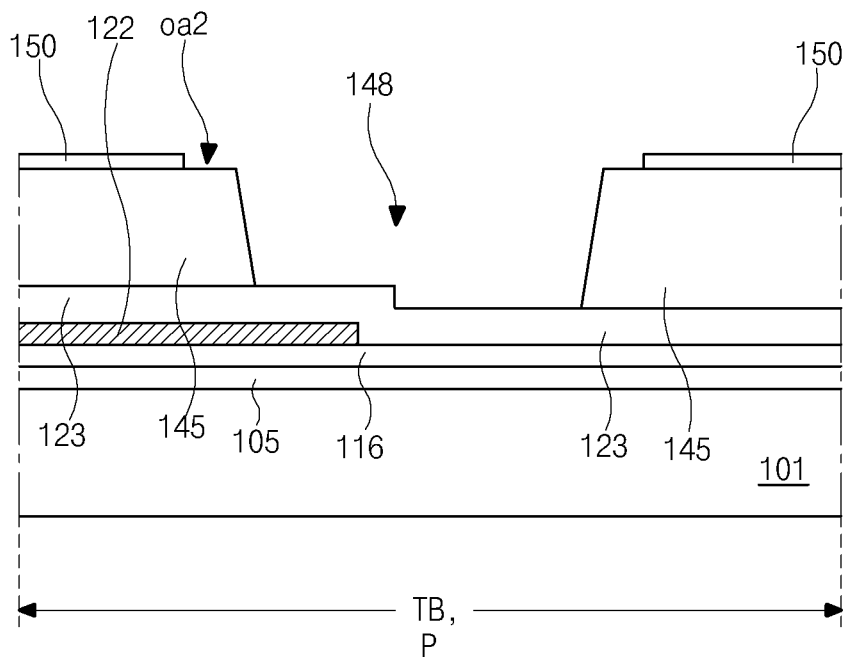


FIG. 8H

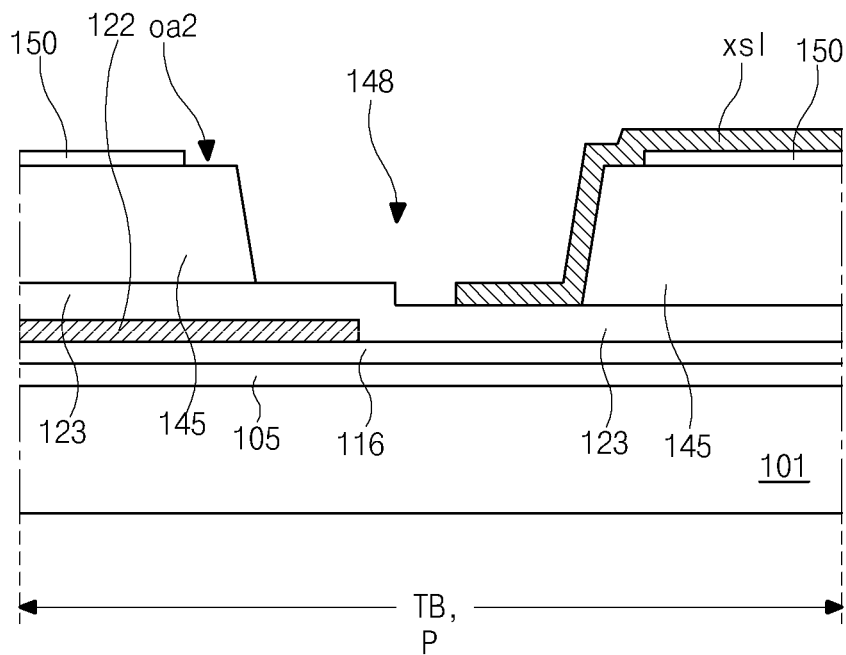


FIG. 8I

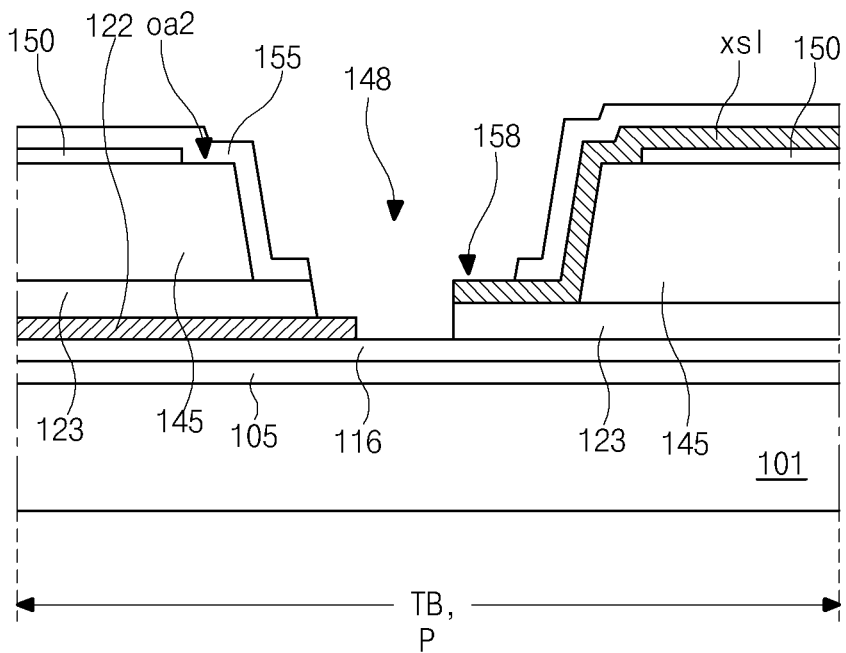
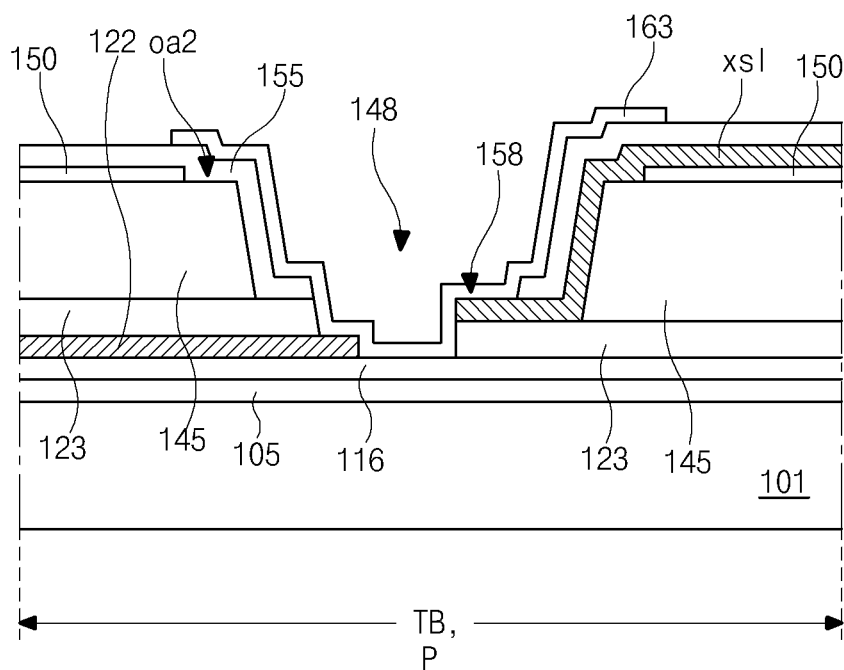


FIG. 8J



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# SUBSTRATE FOR IN-CELL TYPE TOUCH SENSOR LIQUID CRYSTAL DISPLAY DEVICE AND METHOD OF FABRICATING THE SAME

This application is a divisional of U.S. patent application Ser. No. 13/333,053, filed on Dec. 21, 2011, which claims the benefit of Korean Patent Application No. 10-2011-0037243 filed in Korea on Apr. 21, 2011, the entire disclosure of each of which is hereby incorporated by reference in its entirety for all purposes.

## BACKGROUND

### 1. Field of the Disclosure

The present disclosure relates to a liquid crystal display device, and more particularly, to a substrate for an in-cell type touch sensor liquid crystal display device including where an electrical shortage between metal patterns in a contact hole is prevented and a method of fabricating the substrate.

### 2. Discussion of the Related Art

Recently, a liquid crystal display (LCD) device has been in the spotlight as a next generation display device having high value added because of its low power consumption and good portability. An active matrix liquid crystal display (AM-LCD) device, which includes thin film transistors as a switching device for a plurality of pixels, has been widely used due to its high resolution and superiority in displaying moving images.

In general, the LCD device is fabricated through an array substrate process for forming a thin film transistor and a pixel electrode on an array substrate, a color filter substrate process for forming a color filter layer and a common electrode on a color filter substrate and a cell process for forming a liquid crystal layer between the array substrate and a color filter substrate.

FIG. 1 is an exploded perspective view showing a liquid crystal display device according to the related art. In FIG. 1, the liquid crystal display (LCD) device includes an array substrate 10, a color filter substrate 20 and a liquid crystal layer 30 between the array substrate 10 and the color filter substrate 20. The array substrate 10 includes a first substrate 12, a gate line 14 on the first substrate 12, a data line 16 crossing the gate line 14 to define a pixel region P, a thin film transistor (TFT) T connected to the gate line 14 and the data line 16 and a pixel electrode 18 connected to the TFT T.

In addition, the color filter substrate 20 facing the array substrate 10 includes a second substrate 22, a black matrix 25 blocking a non-display area corresponding to the gate line 14, the data line 16 and the TFT T, a color filter layer 26 including red, green and blue color filters 26a, 26b and 26c each corresponding to the pixel region P and a common electrode 28 on an entire surface of the second substrate 22.

Although not shown in FIG. 1, a seal pattern may be formed in a boundary portion between the array substrate 10 and the color filter substrate 20 for preventing leakage of the liquid crystal layer 30. A lower orientation film may be formed between the array substrate 10 and the liquid crystal layer 30 and an upper orientation film may be formed between the color filter substrate 20 and the liquid crystal layer 30 for aligning the liquid crystal layer initially. Further, a polarizing plate may be formed on an outer surface of at least one of the first and second substrates 12 and 22.

A backlight unit may be disposed under the array substrate 10 to supply light. When a gate signal turning on the TFT T is sequentially supplied to the gate line 14, the TFT

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T is turned on and a data signal supplied to the data line 16 is applied to the pixel electrode 18 through the TFT T. As a result, a vertical electric field is generated between the pixel electrode 18 and the common electrode 28 and liquid crystal molecules in the liquid crystal layer 30 are re-aligned by the vertical electric field, thereby the LCD device displaying images due to transmittance change of the liquid crystal layer 30.

However, the LCD device driven using the vertical electric field has a disadvantage in viewing angle. Accordingly, an in-plane switching (IPS) mode LCD device or a fringe field switching (FFS) mode LCD device where a pixel electrode and a common electrode are formed on an array substrate and liquid crystal molecules are driven by a horizontal electric field generated between the pixel electrode and the common electrode has been suggested. The IPS mode LCD device or the FFS mode LCD device is used for various application products such as a television, a projector, a mobile phone and a personal digital assistant (PDA). In addition, the various application products have a function sensing a touch. An LCD device including a touch sensor integrated therein may be referred to as an in-cell type touch sensor LCD device.

An array substrate for an in-cell type touch sensor LCD device has a plurality of touch blocks for sensing a touch and a plurality of sensing lines connected to the plurality of touch blocks as well as the gate line and the data line. For example, when a polycrystalline silicon thin film transistor (TFT) having an excellent mobility is used as a switching element, an array substrate for an in-cell type touch sensor LCD device may be formed through an eleven-mask process. Further, the array substrate may include a gate insulating layer, an interlayer insulating layer, an auxiliary insulating layer, a first passivation layer and a second passivation layer. The auxiliary insulating layer includes an inorganic insulating material to improve adhesion between a conductive line of a metallic material such as a data line, a source electrode and a drain electrode and the first passivation layer of an organic insulating material.

For the purpose of simplifying fabrication process, the step of forming the auxiliary insulating layer. However, when the auxiliary insulating layer is omitted, the drain electrode and a data pad connected to the data line are exposed through a contact hole in the first passivation layer. The exposed drain electrode and the data pad may be deteriorated due to an etching solution for a common electrode of a transparent material or a solution for a sensing line of a metallic material on the first passivation layer. As a result, a contact property of the drain electrode and the data pad is deteriorated.

## SUMMARY

An array substrate for an in-cell type touch sensor liquid crystal display device includes: a substrate including a plurality of touch blocks each including a plurality of pixel regions; a gate line and a data line on the substrate, the gate line and the data line crossing each other with an interlayer insulating layer interposed therebetween to define each of the plurality of pixel regions; a thin film transistor connected to the gate line and the data line; a first passivation layer on the thin film transistor, the first passivation layer having a first drain contact hole exposing a drain electrode of the thin film transistor; a common electrode on the first passivation layer in each of the plurality of touch blocks; an etching preventing pattern covering the drain contact hole, the etching preventing pattern having a same material and a

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same layer as the common electrode, and the etching preventing pattern spaced apart from the common electrode; an x sensing line and a y sensing line on the common electrode, the x sensing line overlapping the gate line and the y sensing line overlapping the data line; a second passivation layer on the x sensing line and the y sensing line, the second passivation layer having a second drain contact hole exposing the etching preventing pattern; and a pixel electrode on the second passivation layer in each of the plurality of pixel regions, the pixel electrode contacting the etching preventing pattern through the second drain contact hole and having a plurality of open areas each having a bar shape.

In another aspect, a method of fabricating an array substrate for an in-cell type touch sensor liquid crystal display device includes: forming a gate line, a data line and a thin film transistor on a substrate including a plurality of touch blocks each including a plurality of pixel regions, the gate line and the data line crossing each other with an interlayer insulating layer interposed therebetween to define each of the plurality of pixel regions, and the thin film transistor connected to the gate line and the data line; forming a first passivation layer on the thin film transistor, the first passivation layer having a first drain contact hole exposing a drain electrode of the thin film transistor; forming a common electrode and an etching preventing pattern on the first passivation layer, the common electrode disposed in each of the plurality of touch blocks, the etching preventing pattern spaced apart from the common electrode, and the etching preventing pattern having an area greater than the drain contact hole to completely cover the drain electrode; forming an x sensing line and a y sensing line on the common electrode, the x sensing line overlapping the gate line and the y sensing line overlapping the data line; forming a second passivation layer on the x sensing line and the y sensing line, the second passivation layer having a second drain contact hole exposing the etching preventing pattern; and forming a pixel electrode on the second passivation layer in each of the plurality of pixel regions, the pixel electrode contacting the etching preventing pattern through the second drain contact hole and having a plurality of open areas each having a bar shape.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

### BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and together with the description serve to explain the principles of the invention. In the drawings:

FIG. 1 is an exploded perspective view showing a liquid crystal display device according to the related art;

FIG. 2 is a plan view showing a touch block of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention;

FIG. 3 is a cross-sectional view showing a pixel region of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention;

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FIG. 4 is a cross-sectional view showing a pad area of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention;

FIG. 5 is a cross-sectional view showing an end portion of a touch block of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention;

FIGS. 6A to 6J are cross-sectional views showing an array substrate of a pixel region for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention;

FIGS. 7A to 7J are cross-sectional view showing a method of fabricating an array substrate of a pad area for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention; and

FIGS. 8A to 8J are cross-sectional views showing an array substrate of an end portion of a touch block for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention.

### DETAILED DESCRIPTION OF THE EXEMPLARY EMBODIMENTS

Reference will now be made in detail to the preferred embodiments, examples of which are illustrated in the accompanying drawings.

FIG. 2 is a plan view showing a touch block of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention, and FIG. 3 is a cross-sectional view showing a pixel region of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention. In addition, FIG. 4 is a cross-sectional view showing a pad area of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention, and FIG. 5 is a cross-sectional view showing an end portion of a touch block of an array substrate for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention.

In FIGS. 2 to 5, an array substrate 101 for an in-cell type touch sensor liquid crystal display (LCD) device includes an active area AA displaying an image and a non-active area NA surrounding the active area NA. The active area AA may include a plurality of touch blocks TB, and each touch block TB may include a plurality of pixel regions P. In addition, the non-active area NA includes a pad area PA. Since a touch sensor detects a touch of a finger, the array substrate for an in-cell type touch sensor LCD device includes the plurality of touch blocks TB each including the plurality of pixel regions P.

In FIG. 2, a touch block TB includes first, second and third areas A1, A2 and A3. A gate line 119, an x sensing line xsl and a y sensing line ysl are formed in the first, second and third areas A1, A2 and A3 on the substrate 101. The x sensing line xsl is parallel to and spaced apart from the gate line 119, and the y sensing line ysl crosses the gate line 119. The x sensing line xsl may cross the y sensing line ysl through a jumping line (not shown) of a conductive material in another layer. As a result, the second area A2 is connected to upper and lower touch blocks (not shown) of the second area A2 through the y sensing line ysl. In addition, the first and third areas A1 and A3 are connected to left and right touch blocks (not shown), respectively, through the x sensing line xsl. For example, the first area A1 may be connected to a third area A3 of the left touch block through the x

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sensing line xsl, and the third area A3 may be connected to a first area A1 of the right block through the x sensing line xsl.

The x sensing line xsl of the second area A2 has a bar shape such that the x sensing line xsl of the second area A2 is electrically separated from the x sensing lines xsl of the first and third areas A1 and A3. Accordingly, the x sensing lines xsl of the first to third areas A1 to A3 are electrically separated at a border between the first and second areas A1 and A2 and between the second and third areas A2 and A3.

The x sensing lines xsl of the first and third areas A1 and A3 are electrically connected to each other through an auxiliary sensing line 122 of the second area A2. For example, an end portion of the x sensing lines xsl of the first area A1 is connected to an end portion of the auxiliary sensing line 122 of the second area A2 in a first sensing contact hole 148 of a first passivation layer 145 (of FIG. 3) and a second sensing contact hole 155 (of FIG. 3) at the boundary of the first area A1 through a connecting pattern 163 (of FIG. 3). Similarly, an end portion of the x sensing lines xsl of the third area A3 is connected to the other end portion of the auxiliary sensing line 122 of the second area A2 in the first sensing contact hole 148 of the first passivation layer 145 and the second sensing contact hole 155 at the boundary of the third area A3 through the connecting pattern 163. Accordingly, the first and third areas A1 and A3 are connected to each other through the x sensing lines xsl and the auxiliary sensing line 122 of the second area A2.

In FIGS. 3, 4 and 5, a buffer layer 105 of an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ) is formed on a transparent substrate 101. When the substrate 101 is formed of a glass, a semiconductor layer 113 of polycrystalline silicon may be deteriorated by an alkali ion erupting from the substrate 101 and a property of a thin film transistor (TFT) Tr may be degraded. The deterioration of the semiconductor layer 113 is prevented by blocking the alkali ion with the buffer layer 105. In another embodiment, the buffer layer 105 may be omitted.

The semiconductor layer 113 including first and second semiconductor regions 113a and 113b is formed on the buffer layer 105 in the pixel region P. The first semiconductor region 113a of intrinsic polycrystalline silicon is disposed at a central portion of the semiconductor layer 113, and the second semiconductor region 113b of impurity-doped polycrystalline silicon is disposed at both sides of the first semiconductor region 113a. The first semiconductor region 113a functions as a channel of the TFT Tr, and the second semiconductor region 113b functions as source and drain regions of the TFT Tr.

A gate insulating layer 116 of an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ) is formed on the semiconductor layer 113. A gate line 119 (of FIG. 2), an auxiliary sensing line 122 and a gate electrode 120 are formed on the gate insulating layer 116. The gate line 119, the auxiliary sensing line 122 and the gate electrode 120 may have a single-layered structure or a multi-layered structure of a metallic material. For example, the gate line 119, the auxiliary sensing line 122 and the gate electrode 120 may include at least one of aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)).

The gate line 119 is parallel to and spaced apart from the auxiliary sensing line 122, and the gate electrode 120 is connected to the gate line 119. The gate electrode 120 corresponds to the first semiconductor region 113a of the semiconductor layer 113. Although not shown, a gate link

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line connected to the gate line 119 is formed on the gate insulating layer 116 in the non-active area NA, and a gate pad connected to the gate link line is formed on the gate insulating layer 116 in the pad area PA.

An interlayer insulating layer 123 of an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ) is formed on the gate electrode 120, the gate line 119, the auxiliary sensing line 122, the gate link line and the gate pad. The interlayer insulating layer 123 and the gate insulating layer 116 have a semiconductor contact hole 125 exposing the second semiconductor region 113b of the semiconductor layer 113.

A data line 130, a source electrode 133 and a drain electrode 136 are formed on the interlayer insulating layer 123. The data line 130 crosses the gate line 119 to define the pixel region P. Further, the data line 130 may have a single-layered structure or a multi-layered structure of a metallic material. For example, the data line 130 may include at least one of aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)). When the data line 130 has a multi-layered structure, the data line 130 may have a triple-layered structure that includes a first layer of one of molybdenum (Mo) and molybdenum titanium (MoTi), a second layer of one of aluminum (Al), aluminum alloy, copper (Cu) and copper alloy and a third layer of one of molybdenum (Mo) and molybdenum titanium (MoTi).

The source and drain electrodes 133 and 136 are spaced apart from each other and have the same layer and the same material as the data line 130. In addition, the source and drain electrodes 133 and 136 are connected to the second semiconductor region 113b through the semiconductor contact hole 125. The semiconductor layer 113, the gate insulating layer 116, the gate electrode 120, the interlayer insulating layer 123, the source electrode 133 and the drain electrode 136 constitute the TFT Tr. The TFT Tr is connected to the gate line 119 and the data line 130 such that the gate electrode 120 is connected to the gate line 119 and the source electrode 133 is connected to the data line 130.

Further, a data link line 131 connected to the data line 130 is formed on the interlayer insulating layer 123 in the non-active area NA, and a data pad 132 connected to the data link line 131 is formed on the interlayer insulating layer 123 in the pad area PA.

A first passivation layer 145 of an organic material such as benzocyclobutene (BCB) and acrylic resin is formed on the data line 130 and the source and drain electrodes 133 and 136. The first passivation layer 145 covers the active area AA and the non-active area NA except the pad area PA for planarization. Since the first passivation layer 145 does not cover the pad area PA, the data pad 132 and a portion of the data link line 131 in the pad area PA are exposed through the first passivation layer 145. Since the first passivation layer 145 is formed directly on the data line 130 and the source and drain electrodes 133 and 136 without an intervening auxiliary insulating layer, fabrication cost is reduced.

Although the data line 130 and the source and drain electrodes 133 and 136 of a metallic material directly contact the first passivation layer 145 of an organic material, adhesion property between the metallic material and the organic material is not deteriorated because the improved organic material has an excellent adhesion force to the metallic material. The first passivation layer 145 has a first drain contact hole 147 exposing the drain electrode 136 and



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a first sensing hole **148** exposing the interlayer insulating layer **123** corresponding to an end portion of the auxiliary sensing line **122**.

A common electrode **150** of a transparent conductive material such as indium-tin-oxide (ITO) and indium-zinc-oxide (IZO) is formed on the first passivation layer **145** in the active area AA. The common electrode **150** has a first open area exposing the first passivation layer **145** over the TFT Tr in the pixel region P and a second open area **oa2** exposing the first sensing hole **148**. The common electrode **150** may have a plate shape corresponding to each touch block TB including the plurality of pixel regions P. For example, the common electrode **150** may include three plate patterns which are separated to correspond to the first to third areas A1 to A3 (of FIG. 2).

In addition, an etching preventing pattern **151** and a first auxiliary pad pattern **152** that have the same layer and the same material as the common electrode **150** are formed on the first passivation layer **145**. The etching preventing pattern **151** covers an inside and a boundary of the first drain contact hole **147**. Accordingly, the etching preventing pattern **151** contacts the first passivation layer **145** of the boundary and a sidewall of the first drain contact hole **147** and the drain electrode **136** exposed through the first drain contact hole **147**.

The first auxiliary pad pattern **152** covers the data pad **132** and the portion of the data link line **131** exposed through the first passivation layer **145** in the pad area PA. Accordingly, the first auxiliary pad pattern **152** contacts the edge top surface and the sidewall surface of the first passivation layer **145** in the pad area PA, the data pad **132** and the portion of the data link line **131**. Each of the etching preventing pattern **151** and the first auxiliary pad pattern **152** has an island shape spaced apart from the common electrode **150**.

Here, the drain electrode **136** exposed through the first drain contact hole **147** is covered with the etching preventing pattern **151** and the portion of the data link line **131** and the data pad **132** exposed in the pad area PA outside the first passivation layer **145** is covered with the first auxiliary pad pattern **152**. As a result, exposition of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** to an etching solution for the common electrode **150** is prevented while a transparent material layer (not shown) is patterned. In addition, exposition of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** to an etching solution for the x and y sensing lines xsl and ysl is prevented while a metallic material layer (not shown) is patterned in a subsequent process. Accordingly, deterioration of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** is prevented without an additional auxiliary insulating layer under the first passivation layer **145**.

An x sensing line xsl and a y sensing line ysl are formed on the common electrode **150**. The x sensing line xsl may overlap the gate line **119** and the y sensing line ysl may overlap the data line **130**. In addition, the x and y sensing lines xsl and ysl may have a single-layered structure or a multi-layered structure of a metallic material. For example, the x and y sensing lines xsl and ysl may include at least one of aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)). In each touch block TB, an end portion of the x sensing line xsl and an end portion of the auxiliary sensing line **122** are disposed in the first sensing contact hole **148**.

Since the x and y sensing lines xsl and ysl have the same layer and the same material as each other, the x and y sensing

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lines xsl and ysl are electrically connected to each other in each of the first to third areas A1 to A3 of each touch block TB. However, since the x sensing lines xsl of the first and third areas A1 and A3 are electrically separated from the x sensing line xsl of the second area A2, the x sensing lines xsl of the first and third areas A1 and A3 may be used for detecting an x coordinate of a touch point for each touch block TB and the y sensing line ysl of the second area A2 may be used for detecting a y coordinate of a touch point of each touch block TB.

The drain electrode **136** exposed through the first drain contact hole **147** is covered with the etching preventing pattern **151**, and the portion of the data link line **131** and the data pad **132** exposed in the pad area PA outside the first passivation layer **145** is covered with the first auxiliary pad pattern **152**. As a result, exposition of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** to an etching solution for the x sensing line xsl and the y sensing line ysl is prevented while a metallic material layer (not shown) is patterned. Accordingly, deterioration of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** is prevented without an additional auxiliary insulating layer under the first passivation layer **145**.

A second passivation layer **155** of an inorganic insulating material such as silicon oxide (SiO<sub>2</sub>) and silicon nitride (SiNx) is formed on the common electrode **150**, the x sensing line xsl and the y sensing line ysl. The second passivation layer **155** has a second drain contact hole **157** exposing the etching preventing pattern **152** and a data pad contact hole **159** exposing the first auxiliary pad pattern **152** on the data pad **132** in the pad area PA. In addition, the second passivation layer **155** and the interlayer insulating layer **123** have a gate pad contact hole (not shown) exposing a gate pad (not shown) and a second sensing contact hole **158** exposing both the end portion of the auxiliary sensing line **122** and the end portion of the x sensing line xsl adjacent to each other by patterning the second passivation layer **155** and the interlayer insulating layer **123** together. The first and second sensing contact holes **148** and **158** are communicated with each other.

A pixel electrode **160** of a transparent conductive material such as indium-tin-oxide (ITO) and indium-zinc-oxide (IZO) is formed on the second passivation layer **155** in the pixel region P. The pixel electrode **160** is connected to the etching preventing pattern **151** through the second drain contact hole **157**. In addition, the pixel electrode **160** has a plurality of third open areas **oa3** for generating a fringe field with the common electrode **150** when a driving voltage is applied. Each of the plurality of third open areas **oa3** may have a bar shape.

In addition, a gate pad terminal (not shown) and a data pad terminal **165** having the same layer and the same material as the pixel electrode **160** are formed on the second passivation layer **155** in the pad area PA. The gate pad terminal contacts the gate pad through the gate pad contact hole and the data pad terminal **165** contacts the first auxiliary pad pattern **152** through the data pad contact hole **159**.

Further, a connecting pattern **163** having the same layer and the same material as the pixel electrode **160** is formed on the second passivation layer **155** in each touch block TB. The connecting pattern **163** having an island shape contacts both of the end portion of the auxiliary sensing line **122** and the end portion of the x sensing line xsl in the first and second sensing contact holes **148** and **158**.

The pixel electrode **160** and the common electrode **150** overlap each other in the pixel region P with the second passivation layer **155** interposed therebetween, and the com-

mon electrode **150**, the second passivation layer **155** and the pixel electrode **160** overlapping one another constitute a storage capacitor.

FIGS. **6A** to **6J** are cross-sectional views showing an array substrate of a pixel region for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention, FIGS. **7A** to **7J** are cross-sectional view showing a method of fabricating an array substrate of a pad area for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention, and FIGS. **8A** to **8J** are cross-sectional views showing an array substrate of an end portion of a touch block for an in-cell type touch sensor liquid crystal display device according to an embodiment of the present invention.

In FIGS. **6A**, **7A** and **8A**, a buffer layer **105** is formed on a transparent substrate **101** by depositing an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ). When amorphous silicon layer on the substrate **101** is crystallized into polycrystalline silicon by a laser irradiation or a heat treatment, an alkali ion may erupt from the substrate **101** of a glass and a semiconductor layer **113** may be deteriorated by the alkali ion. The deterioration of the semiconductor layer **113** is prevented by blocking the alkali ion with the buffer layer **105**. In another embodiment, the buffer layer **105** may be omitted.

An intrinsic amorphous silicon layer (not shown) is formed on the buffer layer **105** by depositing intrinsic amorphous silicon, and the intrinsic amorphous silicon layer is crystallized into a polycrystalline silicon layer (not shown) through one of an excimer laser annealing (ELA) method using an excimer laser, a sequential lateral solidification (SLS) method, solid phase crystallization (SPC) method and an alternating magnetic field crystallization (AMFC) method. Next, the semiconductor layer **113** of intrinsic polycrystalline silicon is formed in a pixel region P by patterning the polycrystalline silicon layer through a photolithographic process.

In FIGS. **6B**, **7B** and **8B**, a gate insulating layer **116** is formed on the semiconductor layer **113** by depositing an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ). Next, a first metal layer (not shown) is formed on the gate insulating layer **116** by depositing at least one metallic material such as aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)). The first metal layer may have a single-layered structure or a multi-layered structure.

Next, a gate electrode **120**, a gate line **119** (of FIG. **2**) and an auxiliary sensing line **122** are formed on the gate insulating layer **116** by patterning the first metal layer through a photolithographic process. The gate electrode **120** corresponds to the semiconductor layer **113**. The gate line **119** is connected to the gate electrode **120** and extends along a first direction at a boundary of the pixel region P. In addition, the auxiliary sensing line **122** is parallel to and spaced apart from the gate line **119** in each touch block TB. Although not shown, a gate link line connected to the gate line **119** is formed on the gate insulating layer **116** in a non-active area NA, and a gate pad connected to the gate link line is formed on the gate insulating layer **116** in a pad area PA.

In FIGS. **6C**, **7C** and **8C**, first and second semiconductor regions **113a** and **113b** are formed by doping the semiconductor layer **113** with impurities using the gate electrode **120** as a doping mask. Accordingly, the first semiconductor region **113a** of intrinsic polycrystalline silicon corresponds to the gate electrode **120** and the second semiconductor

region **113b** of impurity-doped polycrystalline silicon is disposed at both sides of the first semiconductor region **113a**.

In FIGS. **6D**, **7D** and **8D**, an interlayer insulating layer **123** is formed on the gate electrode **120**, the gate line **119**, the auxiliary sensing line **122**, the gate link line and the gate pad by depositing an inorganic insulating material such as silicon oxide ( $\text{SiO}_2$ ) and silicon nitride ( $\text{SiNx}$ ). Next, a semiconductor contact hole **125** exposing the second semiconductor region **113b** of the semiconductor layer **113** is formed by patterning the interlayer insulating layer **123** and the gate insulating layer **116**.

In FIGS. **6E**, **7E** and **8E**, a second metal layer (not shown) is formed on the interlayer insulating layer **123** by depositing at least one metallic material such as aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)). The second metal layer may have a single-layered structure or a multi-layered structure.

Next, a data line **130**, a source electrode **133**, a drain electrode **133**, a data link line **131** and a data pad **132** are formed on the interlayer insulating layer **123** by patterning the second metal layer through a photolithographic process. The source and drain electrodes **133** and **136** are connected to the second semiconductor region **113b** through the semiconductor contact hole **125**. The semiconductor layer **113**, the gate insulating layer **116**, the gate electrode **120**, the interlayer insulating layer **123**, the source electrode **133** and the drain electrode **136** constitute a thin film transistor (TFT) Tr of a switching element in the pixel region P. The data line **130** is connected to the source electrode **133** and crosses the gate line **119** to define the pixel region P. In addition, the data link line **131** in the non-active area NA is connected to the data line **130**, and the data pad **132** in the pad area PA is connected to the data link line **131**.

In FIGS. **6F**, **7F** and **8F**, a first passivation layer **145** is formed on the TFT Tr, the data line **130**, the data link line **131** and the data pad **132** by coating an organic material such as benzocyclobutene (BCB) and acrylic resin. Next, a first drain contact hole **147** exposing the drain electrode **136** and a first sensing hole **148** exposing the interlayer insulating layer **123** corresponding to an end portion of the auxiliary sensing line **122** are formed by patterning the first passivation layer **145** through a photolithographic process. At the same time, the first passivation layer **145** in the pad area PA is removed. When the first passivation layer **145** has a photosensitive property, an etching step of the photolithographic process may be omitted. As a result, the first passivation layer **145** having a flat top surface for planarization covers the active area AA and the non-active area NA except the pad area PA.

In FIGS. **6G**, **7G** and **8G**, a common electrode **150**, an etching preventing pattern **151** and a first auxiliary pad pattern **152** are formed on the first passivation layer **145** by depositing and patterning a transparent conductive material such as indium-tin-oxide (ITO) and indium-zinc-oxide (IZO). The common electrode **150** has a first open area exposing the first passivation layer **145** over the TFT Tr in the pixel region P and a second open area oa2 exposing the first sensing hole **148**. The first open area is formed to prevent an electric shortage between a pixel electrode **160** (of FIG. **6J**) and the common electrode **150**, and the second open area oa2 is formed to prevent an electric shortage between a connecting pattern **163** (of FIG. **8J**) and the common electrode **150**. The second open area oa2 may have an area greater than the first sensing contact hole **148**.

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Each of the etching preventing pattern **151** and the first auxiliary pad pattern **152** are electrically separated from the common electrode. The etching preventing pattern **151** covers a boundary of the first drain contact hole **147** as well as the first drain contact hole **147**, and the first auxiliary pad pattern **152** covers a boundary of the data pad **132** and the portion of the data link line **131** exposed outside the first passivation layer **145** as well as the data pad **132** and a portion of the data link line **131**. In addition, the etching preventing pattern **151** contacts a boundary top surface and a sidewall surface of the first passivation layer **145** and the drain electrode **136**, and the first auxiliary pad pattern **152** contacts an edge top surface and a sidewall surface of the first passivation layer **145** in the pad area PA, the data pad **132** and the portion of the data link line **131**. Accordingly, the etching preventing pattern **151** has an island shape completely covering the drain electrode **136**, and the first auxiliary pad pattern **152** has an island shape completely covering the data pad **132** and the portion of the data link line **131**. The deterioration of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** is prevented without an additional auxiliary insulating layer under the first passivation layer **145** due to the etching preventing pattern **151** and the first auxiliary pad pattern **152**.

In FIGS. **6H**, **7H** and **8H**, a third metal layer (not shown) is formed on the common electrode **150**, the etching preventing pattern **151** and the first auxiliary pad pattern **152** by depositing at least one of aluminum (Al), aluminum alloy (e.g., aluminum neodymium (AlNd)), copper (Cu), copper alloy, molybdenum (Mo) and molybdenum alloy (e.g., molybdenum titanium (MoTi)). The third metal layer may have a single-layered structure or a multi-layered structure. Next, an x sensing line xsl and a y sensing line ysl are formed on the common electrode **150** by patterning the third metal layer through a photolithographic process. The x sensing line xsl and the y sensing line ysl overlap the gate line **119** and the data line **130**, respectively. The x sensing line xsl may have a bar shape in each touch block TB and an end portion of the x sensing line xsl may be bent to be disposed adjacent to the end portion of the auxiliary sensing line **122** in the first sensing contact hole **148**.

The drain electrode **136** exposed through the first drain contact hole **147** is completely covered with the etching preventing pattern **151**, and the portion of the data link line **131** and the data pad **132** exposed in the pad area PA outside the first passivation layer **145** is completely covered with the first auxiliary pad pattern **152**. As a result, the drain electrode **136**, the portion of the data link line **131** and the data pad **132** is not exposed to an etching solution for patterning the third metal layer. Accordingly, deterioration of the drain electrode **136**, the portion of the data link line **131** and the data pad **132** is prevented without an additional auxiliary insulating layer under the first passivation layer **145**.

In FIGS. **6I**, **7I** and **8I**, a second passivation layer **155** is formed on the x sensing line xsl and the y sensing line ysl by depositing an inorganic insulating material such as silicon oxide (SiO<sub>2</sub>) and silicon nitride (SiN<sub>x</sub>). Next, a second drain contact hole **157** exposing the etching preventing pattern **151** and a second data pad contact hole **159** exposing the first auxiliary pad pattern **152** are formed by patterning the second passivation layer **155** through a photolithographic process. At the same time, a second sensing contact hole **158** exposing both the end portion of the auxiliary sensing line **122** and the end portion of the x sensing line xsl adjacent to each other and a gate pad contact hole (not

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shown) exposing the gate pad (not shown) are formed by patterning the second passivation layer **155** and the inter-layer insulating layer **123**.

In FIGS. **6J**, **7J** and **8J**, a transparent conductive material layer (not shown) is formed on the second passivation layer **155** by depositing a transparent conductive material such as indium-tin-oxide (ITO) and indium-zinc-oxide (IZO). Next, a pixel electrode **160**, a connecting pattern **163**, a gate pad terminal (not shown) and a data pad terminal (not shown) are formed on the second passivation layer **155** by patterning the transparent conductive material layer through a photolithographic process, thereby an array substrate for an in-cell type touch sensor liquid crystal display device completed. The pixel electrode **160** has a plurality of third open areas oa3 for generating a fringe field with the common electrode **150** when a driving voltage is applied. Each of the plurality of third open areas oa3 may have a bar shape.

The pixel electrode **160** contacts the etching preventing pattern **151** through the second drain contact hole **157**, and the connecting pattern **163** contacts both of the end portion of the auxiliary sensing line **122** and the end portion of the x sensing line xsl in the first and second sensing contact holes **148** and **158**. In addition, the gate pad terminal contacts the gate pad through the gate pad contact hole in the pad area PA and the data pad terminal **165** contacts the first auxiliary pad pattern **152** through the data pad contact hole **159**.

The array substrate for an in-cell type touch sensor liquid crystal display device may be attached to a color filter substrate (not shown) and a liquid crystal layer (not shown) may be formed between the array substrate and the color filter substrate. Next, an x sensing circuit (not shown) and a y sensing circuit (not shown) may be connected to the x sensing line xsl and the y sensing line ysl, respectively, thereby an in-cell type touch sensor liquid crystal display (LCD) device is completed. When a finger of a user touches a position in the pixel region P of the in-cell type touch sensor LCD device, a capacitance between the common electrode **150** and the pixel electrode **160** is changed and voltages of the common electrode **150** and the pixel electrode **160** are changed. The changed voltages of the common electrode **150** and the pixel electrode **160** are transmitted to the x sensing circuit through the x sensing line xsl and the y sensing circuit through the y sensing line ysl. The position touched is detected by analyzing the changed voltages and an operation corresponding to a menu displayed in the position is performed.

Consequently, in an array substrate for an in-cell type touch sensor LCD device according to the present disclosure, an etching preventing pattern and a first auxiliary pad pattern are simultaneously formed with a common electrode. In addition, a drain electrode exposed through a first drain contact hole is completely covered with the etching preventing pattern and a data pad exposed outside a first passivation layer is completely covered with the first auxiliary pad pattern. Accordingly, deterioration of the drain electrode and the data pad due to an etching solution for x and y sensing lines is prevented without an additional auxiliary insulating layer under a first passivation layer. As a result, deterioration of contact property in contact holes is prevented and production yield is improved. In addition, since the additional auxiliary insulating layer is omitted, material cost is reduced and productivity is improved.

It will be apparent to those skilled in the art that various modifications and variations can be made in an array substrate for an in-cell type touch sensor liquid crystal display device and a method of fabricating the array substrate of the

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present disclosure without departing from the spirit or scope of the invention. Thus, it is intended that the present invention covers the modifications and variations of this invention provided they come within the scope of the appended claims and their equivalents.

What is claimed is:

1. A method of fabricating an array substrate for an in-cell type touch sensor liquid crystal display device, the method comprising:

forming a gate line, an auxiliary sensing line, a data line, and a thin film transistor on a substrate including a plurality of touch blocks each including a plurality of pixel regions, the gate line and the data line crossing each other with an interlayer insulating layer interposed therebetween to define each of the plurality of pixel regions, the auxiliary sensing line formed under the interlayer insulating layer, and the thin film transistor connected to the gate line and the data line;

forming a first passivation layer on the thin film transistor, the first passivation layer having a first drain contact hole exposing a drain electrode of the thin film transistor;

forming a common electrode and an etching preventing pattern on the first passivation layer, the common electrode disposed in each of the plurality of touch blocks, the etching preventing pattern spaced apart from the common electrode, and the etching preventing pattern having an area greater than the drain contact hole to completely cover the drain electrode;

forming an x sensing line and a y sensing line on the common electrode, the x sensing line overlapping the gate line and the y sensing line overlapping the data line;

forming a second passivation layer on the x sensing line and the y sensing line, the second passivation layer having a second drain contact hole exposing the etching preventing pattern; and

forming a pixel electrode and a connecting pattern on the second passivation layer in each of the plurality of pixel regions, the pixel electrode contacting the etching preventing pattern through the second drain contact hole and having a plurality of open areas each having a bar shape,

wherein the first passivation layer has a first sensing hole exposing the interlayer insulating layer corresponding to an end portion of the x sensing line,

wherein the second passivation layer has a second sensing hole exposing the end portion of the x sensing line in the first contact hole,

wherein the interlayer insulating layer has a third sensing hole exposing an end portion of the auxiliary sensing line, and

wherein the connecting pattern contacts the end portion of the x sensing line and the end portion of the auxiliary sensing line.

2. The method according to claim 1, wherein:

adjacent two of the plurality of touch blocks along a first direction parallel to the gate line are connected to each other through the x sensing line;

each of the plurality of touch blocks includes first, second, and third areas;

the second areas of adjacent two of the plurality of touch blocks along a second direction parallel to the data line are connected to the y sensing line; and

the common electrode include three plate patterns separated in the first, second and third areas.

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3. The method according to claim 2, wherein:

the x sensing line of the first area is separated from the x sensing line of the second area; and

the x sensing line of the second area is separated from the x sensing line of the third area.

4. The method according to claim 3, wherein:

the auxiliary sensing line is formed in the second area of each of the plurality of touch blocks to be parallel to the gate line;

the auxiliary sensing line has a same layer and a same material as the gate line; and

the x sensing line of the first area and the x sensing line of the third area are connected to each other through the auxiliary sensing line.

5. The method according to claim 1, wherein:

the common electrode has a first open area corresponding to the thin film transistor and a second open area corresponding to the first sensing hole; and

an area of the second open area is greater than an area of the first open area.

6. The method according to claim 5, wherein:

the plurality of touch blocks arranged along the first direction are electrically connected to each other through the x sensing line; and

the plurality of touch blocks arranged along the second direction are electrically connected to each other through the y sensing line.

7. The method according to claim 1, further comprising:

forming a gate link line and a gate pad connected to the gate link line together with the gate line;

forming a data link line and a data pad connected to the data link line together with the data line; and

forming a first auxiliary pad pattern together with the common electrode,

wherein the substrate includes an active area displaying an image and a non-active area surrounding the active area,

wherein the non-active area display area includes a pad area,

wherein the gate link line and the data link line are disposed in the non-active area,

wherein the gate pad and the data pad are disposed in the pad area,

wherein the gate pad and the data pad are exposed outside the first passivation, and

wherein the first auxiliary pad pattern completely covers the gate pad and the data pad.

8. The method according to claim 7, further comprising:

forming a gate pad terminal and a data pad terminal together with the pixel electrode,

wherein the second passivation layer has a data pad contact hole exposing the first auxiliary pad pattern,

wherein the second passivation layer and the interlayer insulating layer have a gate pad contact hole exposing the gate pad,

wherein the gate pad terminal contacts the gate pad through the gate pad contact hole, and

wherein the data pad terminal contacts the first auxiliary pad pattern through the data pad contact hole.

9. The method according to claim 1, wherein forming the thin film transistor comprises:

forming an intrinsic amorphous silicon layer on the substrate;

crystallizing the intrinsic amorphous silicon layer into a polycrystalline silicon layer;

patterning the polycrystalline silicon layer to form a semiconductor layer of polycrystalline silicon;

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forming a gate insulating layer on the semiconductor layer;  
forming a gate electrode on the gate insulating layer over the semiconductor layer, the gate electrode being connected to the gate line; 5  
doping the semiconductor layer with impurities using the gate electrode as a doping mask to define a first semiconductor region of intrinsic polycrystalline silicon and a second semiconductor region of impurity-doped polycrystalline silicon at both sides of the first semiconductor region; 10  
forming the interlayer insulating layer on the gate electrode, the interlayer insulating layer having a semiconductor contact hole exposing the second semiconductor region; and 15  
forming a source electrode and the drain electrode on the interlayer insulating layer, the source and drain electrodes contacting the second semiconductor region through the semiconductor contact hole. 20

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